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D4436-041
Job Sheet 190929



009190

Part No: D4436-041

Job Qty: 2 pcs

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 2/21/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D4436 REV.B IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	2/21/19		0.15	0.64	Small Fab - 1		DAS 58 9-89 APR 10 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	2/21/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 APR 11 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
160	Packaging 3-1 - Stock - B4B	2 pcs	2/21/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170 QC 21 - SA	2 pcs	2/21/19	0.00 0.00		QC 21 - SA - 21	DAB
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-09

APR 12 2019

Part Op 100 - (Small Fab) Assemble as per dwg and install grommet ***TORQUE SCREWS AS PER NOTE 8 SHEET 1***
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6 5T328	Screw	8 Ea (4 ea)	100-Small Fab - 1	5133786
D4435-043 5T091	Mount Bracket Assembly	2 pcs (1 ea)	100-Small Fab - 1	5123500
D4436-043 5T621	Aft Outboard Bracket Assembly	2 pcs (1 ea)	100-Small Fab - 1	5152797
D4436-045 5T620	Aft Inboard Bracket Assembly	2 Ea (1 ea)	100-Small Fab - 1	5154672
D4440-1 6A127F	Grommet	2 pcs (1 ea)	100-Small Fab - 1	5148619

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN525-832R6	8	312	0
	D4435-043	2	14	0
	D4436-043	2	18	0
	D4436-045	2	25	0
	D4440-1	2	259	0

Part Specifications

Specifications could not be found.



Container No: S171340



Part: D4436-041

Job No: 190929

Serial No/Batch: S171340

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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